



Paper Adhesive

【Product introduction】

- ❖ Series of products are water-based adhesives. Using for pasting all kinds of color boxes, corrugated paper bonding, paper mounting.
- ❖ Contain all kinds of paper adhesives such as general white glue, BOPP color box glue, UV color box glue, skylight glue and so on.

【Specifications】

- ❖ Appearance : Milky white or light yellow
- ❖ Viscosity: 1000~ 500000mPa.s (Rotational viscometer, 25℃)
- ❖ PH Value: 5~ 8 (PH paper)

【Main components】

- ❖ Acrylate emulsion
- ❖ Ethylene vinyl acetate copolymer emulsion
- ❖ Additives
- ❖ Water

【Applicable machine】

Automatic box pasting machine, mounting machine, also hand glued.

【User's guidance】

- ❖ The adhesive need to be pressed more than 30 minutes after bonding, and the best bonding-strength can be achieved in 12 hours.
- ❖ Do not mix with other adhesives. Poured out the adhesive and stored in another container during shutdown. It is forbidden to mix it into the original packaging.
- ❖ Tightly covered the containers to prevent drying and pollution.
- ❖ The construction environment temperature should be higher than 10 °C during using adhesive, and placed the newly bonded work piece in the environment of 10 ~ 30 °C for at least 4 hours.
- ❖ Due to the influence of material, gluing method and environmental factors, the production process shall be adjusted appropriately.



- ❖ The surface tension value of bonding position of all bonding materials are ≥ 36 dyne.

【Packing and storage】

- ❖ Package and packing specification: plastic bucket, net weight 20kg, 50kg.
- ❖ Storage conditions and shelf life: above 0 °C (product does not freeze), below 37 °C, 6 months.

【Disclaimer】

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