



## UV-LED69 Series UV Reverse Primer Curable Offset Ink

### 【Product description】

This UV-LED curable offset ink is mainly composed of UV-curable acrylic resin, photoinitiator, active diluent, pigments, filler and additives. Without solvents and volatile raw materials which has stable printability and fast curing speed, easy to achieve the frosted effects and the contrast effect is obvious.

### 【Characteristics】

- ❖ Good printability, suitable for general UV-LED offset printing.
- ❖ Good printing transferability and easy to achieve the frosted effects. Using with our company's face oil achieve local wrinkle effects. Finer lines, good adhesion and high flexibility. The amount of base oil, coating and printing pressure can be controlled to achieve the corresponding texture effect.
- ❖ Safe and environmentally friendly, free of petroleum solvent, non-volatile products. Using low-irritating monomer raw materials effectively reduce the irritation to the skin.

### 【Technical parameter】

Product Index	UV-LED6908N Coarse Sand	UV-LED6909N Fine Sand	UV-LED6907N Reverse primer for bronzing	REMARKS
Viscosity	10-12	10-12	10-12	Viscometer, 400rpm, 32±1°C
Curing	Suitable for curing 365nm and 385nm LED light sources			
Adhesion	5	5	5	0-5, poor and excellent

Note: Recommended to use our facial oil HUV8521 for better reverse effect.

### 【User's guidance】

- ❖ Viscosity adjustment: The UV curing ink ideally balanced to adjust various printing properties. Used directly. If the temperature is low or the strength of the



substrate is poor, you can add UV special ink oil 1-3% to reduce the viscosity, excessive addition may make the ink in printing fly ink, affect the drying of the ink, etc.

- ❖ Post-processing: If gluing, filming and bronzing process is required after printing, please conduct a small-scale test first(please select the appropriate glue, film and bronzing materials during the test), and test according to the requirements of the post-processing, then print large scale after all the requirements are met.
- ❖ Adhesion: The ink exhibits different adhesion on the surface of the printed material due to various factors, such as the material, surface structure, surface condition, and surface tension of the printed material. Thus, users are particularly reminded to confirm the adhesion of the ink on the printing material by the required test method before the formal printing, and then select the corresponding product according to the need.
- ❖ Safety: UV ink is irritating, avoid prolonged exposure to skin as it may cause skin allergies.
- ❖ Storage: Store in a cool and dark environment, and the storage temperature is below 25°C.

### **【Instructions】**

- ❖ UV special ink adjustment oil: Reduce the viscosity of ink, while improving the fluidity, the general amount of adding should be less than or equal to 3%, excessive adding may make ink in printing fly ink, affect the drying of ink.
- ❖ UV special adhesive: Reduce the viscosity of ink without changing the fluidity, the general amount of adding should be less than or equal to 3%, excessive adding may make the ink in printing fly ink, affect the drying of ink.
- ❖ UV enhancer: in the early stage of non-press processing, after adding the right amount can improve the smoothness and scratch resistance of the ink, the general amount of adding should be less than or equal to 2%, excessive adding may make the ink transfer become poor, printing products heap ink abnormality.

### **【Precautions】**

Due to different substrates and processes, please test the adaptability of the product according to your specific requirements before batch trial.



### **【Packaging and shelf life】**

- ❖ Package and packing specification: metal can, net weight 1kg
- ❖ The shelf life is 1 year.

### **【Disclaimer】**

The data shown in this document is based on actual production and test result generated within our company. Above data is only for reference and does not bear any legal guarantee responsibilities. Whether actual ink performance can meet user's requirement depends on application conditions and substrate etc. We suggest that users should access whether current production conditions meet the application requirement of each product before printing. Since we cannot control the actual application and storage conditions, we cannot guarantee the final product performance. All product sales subject to our standard sales terms and conditions.